



The GPM Purchasing Program in detail

Formed parts (steel / aluminium)

Product group / models	Dimensions, weight, requirements
Covers	Weight: Up to 700 g Requirements: Surface treatment
Impellers (open / closed)	Dimensions: Ø up to 110 mm Weight: Up to 250 g Requirements: Corrosion protection Residual dirt Welding process
Retaining plates	Weight: Up to 100 g Requirements: Corrosion protection Surface treatment Residual dirt Welding process Thermal treatment
Sleeves	Dimensions: Ø up to 30 mm Weight: Up to 30 g Requirements: Corrosion protection Surface treatment Residual dirt Thermal treatment
Hubs	Dimensions: Ø up to 70 mm Weight: Up to 120 g Requirements: Surface treatment

<p>Pulleys</p>	<p>Dimensions Ø up to 150 mm Weight: Up to 800 g Requirements: Corrosion protection Surface treatment Residual dirt Welding process Thermal treatment</p>
<p>Pipes</p>	<p>Dimensions Ø up to 40 mm Weight: Up to 100 tons Requirements: Corrosion protection Surface treatment Residual dirt Thermal treatment</p>
<p>Nozzles</p>	<p>Dimensions Ø up to 50 mm Weight: Up to 50 g Requirements: Corrosion protection Surface treatment Thermal treatment</p>
<p>Sealing cap</p>	<p>Dimensions Ø up to 25 mm Weight: Up to 10 g Requirements: Surface treatment</p>